









Chettinad Cement/Puliyur/Environmental Statement/Captive Power Plant/2021/75
23th Sep. 2021

Member Secretary Tamil Nadu Pollution Centrol Board 76, Anna Salai Guindy Chennai – 600 032

Respected Sir.

Sub: Submission of Environmental Statement in "Form V" under Environment (Protection) Rules,1986 for the year 2020-21 - Chettinad Cement Corporation Private Limited, Captive Power Plant, Puliyur Village, Karur Taluk & District, Tamilnadu

We submit herewith the "Environmental Statement" pertaining to our Captive Power Plant in the prescribed format (Form V) under Environment (Protection) Rules, 1986 for the year of 2020-21.

Kindly acknowledge the receipt of the same.

Thanking you.

Yours faithfully,

for Chettinad Cement Corporation Private Limited

R.P.Muthiah

Asst Vice President (Works)

Ench Form V

Copy to :

- 1. Scientist E' & In-charge, CPCB, Bangalore
- Director, Regional Office, MoEF & CC, Chennal
- 3. JCEE, TNPCB, Salem
- 4 DEE TNPCB, Kanur

Chettined Cement Corporation Private Limited.

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FORM - V

(Rule 14 of Environment (Protection) Rules, 1986)

Environmental Statement for the Financial Year ending the 31th March 2021

PART - A

Name and address of the owner / ; R.P.Muthlah occupier of the industry operation or process.

Asst Vice President (Works)

Chettinad Cement Corporation Private Limited

Captive Power Plant Puliyur Village. Kanur Taluk & District

Tamilnadu

Pincode: 639 114

(ii) Industry category

Primary (STC Code)

: Red Large

Secondary (SIC Code)

: 1048-Thermal Power plant

(iii) Production Capacity

: 15 MW

(iv) Year of Establishment

1 2007

(v) Date of Last Environment Statement : 19" Sep 2020

submitted

PART - B

Water and Raw Material Consumption

(i) Water Consumption (m²/day)

Process 51.1

Cooling 18.5

Domestic 2.0

Name of the Product	Process Water Consumption (m³) per unit (mw) of Product Output		
THE OTHER PRODUCT	During the Current Financial Year (2019-20)	During the Current Financial Year (2020-21)	
Power	0.207	0.216	

(ii) Raw Material Consumption

Name of the Raw Material	Name of the Product	Consumption of Raw Material /Fuel (metric ton per unit (mw) of Output		
		During the Current Financial Year (2019- 20)	During the Current Financial Year (2020-21)	
Imported Coal	Power	0.494	0.564	
Others		0	0	
Lignite		0.057	0	
Total Fuel		0.551	0.564	

PART - C

Pollution Discharged to Environment / Unit of output (Parameter as specified in the Consent issued)

Pollutant	Quantity of Pollutant Discharged (kg/day)	Concentrations of Pollutant in Discharges (Mass/volume) mg/litre except for pH	Percentage of Variation from prescribed Standards with reasons
(a) Water indemn	fication		
pH	Not Applicable	7.63	Less than Norm
TDS	4.43	1059	Compared to Standard less by 49.6%
TSS	0.03	7.2	Compared to Standard less by 91.4 %
800	0.02	5.6	Compared to Standard less by 79,8 %
COD	0.12	27.6	Compared to Standard less by 89.0 %
pollutant	Quantity of Pollutant Discharged (mass/day) (kg/day)	Concentration of Pollutant in Discharges (Mass/volume) - mg/Nm ¹	Percentage of Variation from prescribed Standards with reasons
(b) Air			
PM	- 0	27.09	Compared to Standard less by 46 %
502		257.83	Compared to Standard less by 57 %
NOx		221	Compared to Standard less by 51 %

PART – D Hazardous Wastes

[As specified under Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016]

Hazardous Waste		Total Quantity Generated in metric tons		
		During the Current Financial Year (2019- 20)	During the Current Financial Year (2020- 21)	
(a)	NIL	NIL	NIL	
(b)	NIL	NIL	NIL	

PART - E Solid Wastes

Total Quantity in metric tons				
Solid Waste		During the Current Financial Year (2019- 20)	During the Current Financial Year (2020- 21)	
(a)	From Process: Bottom Ash (Generated Quantity)	310	250	
(b)	From Pollution Control Facilities Fly Ash (Generated Quantity) STP common to Cement Plant & Captive Power Plant. Waste details reported in the Environmental Statement of Cement Plant	2951	3081	
(c)	Quantity recycled or re-unitired within the unit i) Bottom Ash ii) Fly Ash Sold	310 2951	250 3081	
	i) Bottom Ash ii) Fly Ash	NL NL	NIL.	
	Disposed i) Bottom Ash ii) Fly Ash	NIL NIL	NIL NIL	

PART-F.

Please specify the characterizations (in terms of composition of quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes

Name of the Waste		Quantity	Characteristics	Disposal Practice Adopted
A.	Hazardous W	/aste		
1	Used Oil (category No.5.1)	Opening stock (as on 01.04.2020) : NIL Generation (Apr'20 - Mar'21) : NIL Consumption (Apr'20-Mar'21) : NIL Closing stock (as on 31.03.2021) : NIL	GCV : 6000-8000 kcal/Kg Cd+Cr +Ni : <5ppm	Recycled in PCB authorized vendor
B. :	Solid Waste			
1	Bottom Ash	Opening stock (as on 01.04.2020): NIL Generation (Apr'20 -Mar'21): 250 tons Consumption (Apr'19-Mar'20): 250 tons Closing stock (as on 31.03.2021): NIL	Solid Sio ₂ : 70-80%, Fe ₂ O ₃ : 2-5 % LOF : 4-6 % Al ₂ O ₃ : 18-30%	100% reused within the premises as replacement of boiler bed materials and as sand for masonry works and road laying works
2	Fly Ash	Opening stock (01.04.2020) : NIL Generation (Apr'20-Mar'21) : 3081 tons Consumption (Apr'20-Mar'21) : 3881 tons Closing stock (as on 31.03.2021) : NIL	Solid Sio ₂ : 25-35%, Fe ₂ O ₃ : 2-3% LOI : 10-15% K ₂ O+Na ₂ O : <1%	100 % of Fly ash is used in our Cement Plant located within the same premises for Cement production.

PART-G

Impact of the pollution abatement measures taken on conservation of natural resources and on the cost of production

 Specific raw water consumption during 2020 -21 was 0.216 m3/mw compared to the prescribed Standard of 3.5 m3/mw

PART - H

Additional measures / investment proposal for environmental protection including abatement of pollution, prevention of pollution

Investment Proposal for Environmental Production for the year 2021-22

- Rs 5.0 lakhs for Air Pollution Control Measures
- Rs 2.0 lakhs for Water Pollution Control Measures

PART-1

Any other particulars for improving the quality of environment

- Proper maintenance of Pollution Control Equipment including ETP and STP is ensured for effective and efficient operation of the same. Maintenance Cost of Pollution Control Equipment during 2020-21 was Rs. 5.0 Lakhs
- Environmental Monitoring is ensured to assess the effectiveness of Pollution Control Measures and initiate required action, if any required. Environmental Monitoring Cost during 2020-21 was Rs 8.0 Lakhs.
- Quality Management System (ISO 9001), Environmental Management System (ISO14001), Occupational Health & Safety Management System (IS 18001) and Energy Management System (ISO 50001) are in place to ensure that all operations are carried out in compliance with international standards.

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Place: Puliyur

Date: 23" Sep. 2021

(Signature of the Authorized Person)

Name : R.P.Muthlah

Designation : Asst Vice President (Works)

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